gravity	// conveyor F	LEX WHEEL SERIES (FWS)	ASSEMBLY INSTRUCTIONS	
For detailed video installation instructions, please go to: www.unex.com/instructions				
	* SEPARATE & COUNT ALL PARTS: *	 FWS skatewheel section(s) H-Frame Support Materials: 1 horizontal beam (crossbar) 2 vertical upper leg beams 2 vertical lower leg beams (hat 4 vertical clamps 2 casters 2 black knob screws 2 bolts to secure H-Frame legs 		
	E a section of UNE	EX - FWS ased in a row as if ready for use		
 2 Flip all F (so that 3 Build H-I 1 Inse • Not be i eve • Inse 	WS sections upside dov skatewheel side facing o Frame Leg Supports ert horizontal beam into re orientation of horizon	vn down) vertical beams (creating an "H") tal bolt all horizontal bolts should side for each H-Frame support of upper leg beam		
• On (en • Kee	d of axle bolts)	nd-side nuts of each section attach Section Connector to end of axle bolts		
• Slid • Sec	H-Frame(s) to Sections e H-Frame into Section ure with Section Conne and bolt	Connector		
	Ce Optimization	UNEX MANUFACTURING, INC. 691 New Hampshire Avenue, Lakewood 800.334.UNEX (8639) • e-mail: span@		

gravity // conveyor flex wheel series (fws)	
For detailed video installation instructions, please go to	e: www.unex.com/instructions
6 Insert casters into lower leg beam	
7 Tighten all bolts	
8 Collapse Wheel Bed extension and secure each section with rope or b	ungee
9 Secure brakes on all casters	
10 Carefully flip entire FWS right-side up	
 Attach Push/Pull bar to preferred end of FWS Remove last axle rod nuts from each side; attach bar; reattach nu to both sides 	ts
 12 Attach black end caps to top of each H-Frame upright 13 Set FWS flow and pitch Adjust H-Frame heights with black knob to set FWS flow pitch 	
UNEX MANUFACTURING, INC.	www.unex.com/instructions
	wood NI 08701

Engineered Space Optimization

691 New Hampshire Avenue, Lakewood, NJ 08/01 800.334.UNEX (8639) • e-mail: span@unex.com • unex.com

INS-FLEX-000